

# TARABUS

FLOORING FOR BUS & COACH INTERIORS



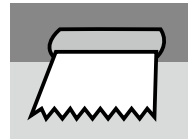
**TECHNICAL GUIDE  
FOR GAYA WOOD**

**Gerflor**<sup>®</sup>  
theflooringgroup

# SPECIFIC RECOMMENDATIONS FOR THE INSTALLATION OF GAYA WOOD



Room temperature  
Min: 18°C Max: 24°C



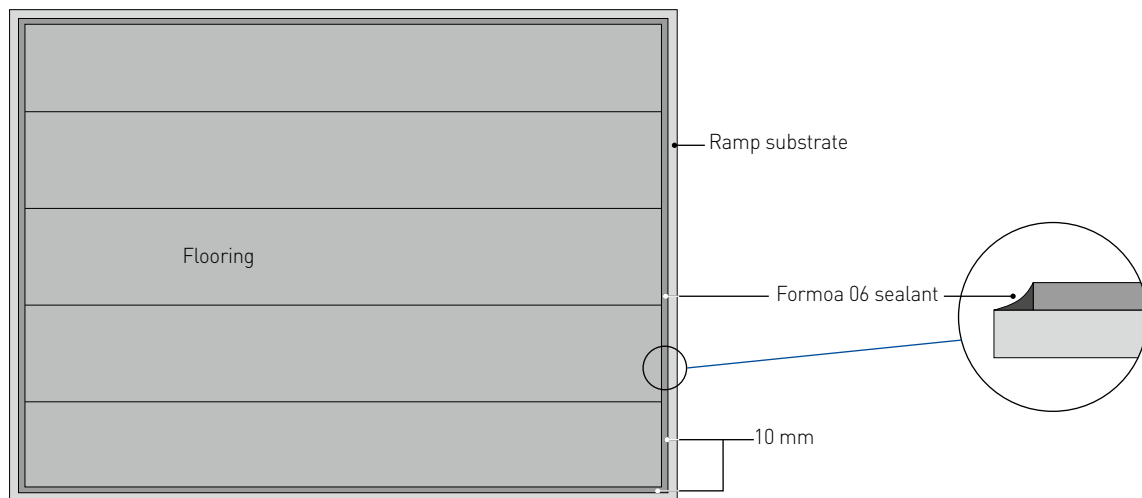
Subfloor temperature  
Min: 18°C Max: 24°C

## 1. FLOORING

- When using Gaya wood flooring, we recommend the use of Tremco SF165 water resistant contact adhesive and applied as per the manufacturer's instructions.
- Do not cover the flooring with rubber mats, or any surface containing rubber such as carpets or tires.
- All other installation instructions: please see Tarabus Installation Guide.

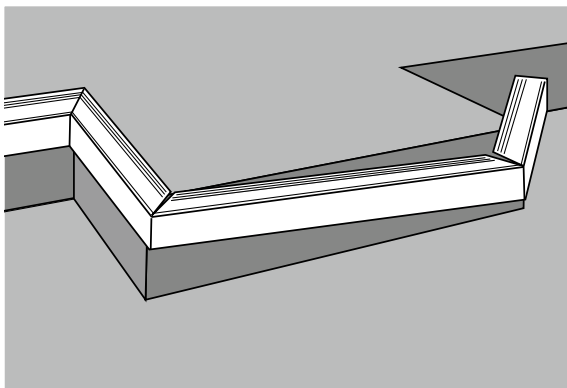
## 2. RAMPS

- Apply the Tremco SF165 to the entire ramp area and the back of the material. Ensuring an adequate coating of adhesive at the material edge.
- Cut the material to a size that is 10mm smaller on all sides to that of the corresponding ramp dimensions.
- Place into position, and then using a cork board push the material into the adhesive. This ensures a rich contact between the substrate and the back of the material.
- Once securely in place, apply a uniform bead of Formoa 06 sealant to the perimeter of the installed flooring.

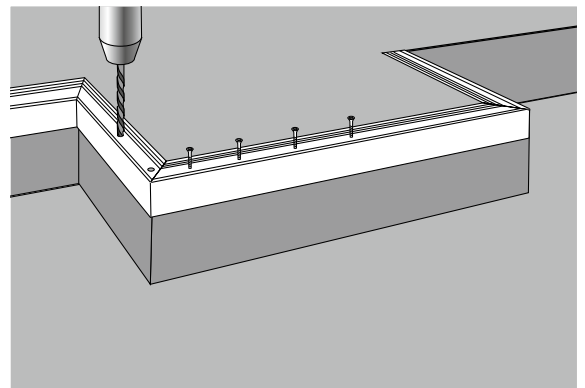


## 3. STEP NOSING

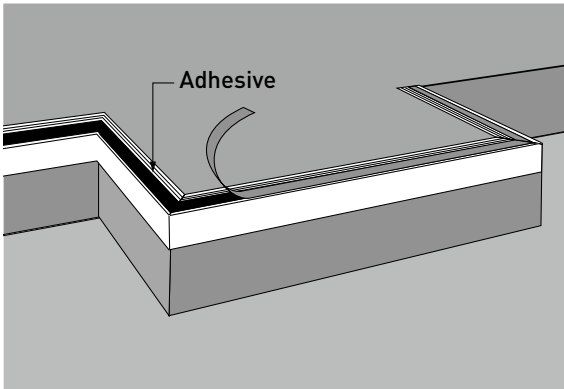
Stepbus for steps and raised edges creates safety and visual awareness.



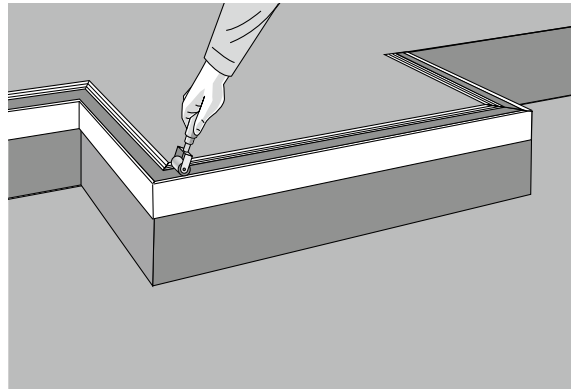
Stepbus is pre-cut prior to installation.



The profile is secured in place by the adhesive bands on the underside and then mechanically fixed to the floor.



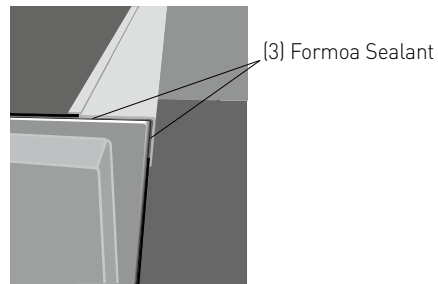
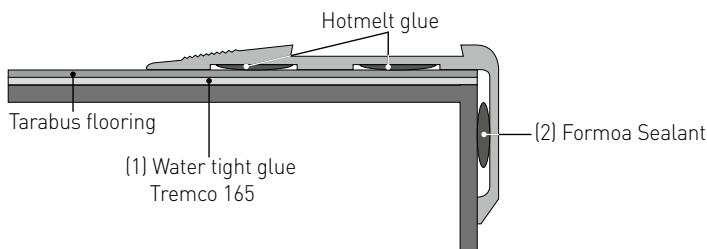
The Safebus strip is installed using the supplied adhesive.



Using a metal roller, it must be pushed firmly into place.

#### USING THE GERFLOR STEPBUS:

- The Hotmelt glue present on the profiles ensures an impervious seal under the profile
- To ensure an impervious installation:
  - Use moisture resistant adhesive under the Tarabus flooring covering the entrance of the vehicle. [1]
  - Before installing the stepbus profile, apply a strip of Formoa 006 sealant along the vertical edge of the profile.[2]
  - Use a Formoa 006 sealant on all cut ends and where the profile meets the body of the bus. Also apply Formoa 006 sealant into the pre drilled holes prior to fixing with screws. Once the screws are in place, remove any excess sealant [3]



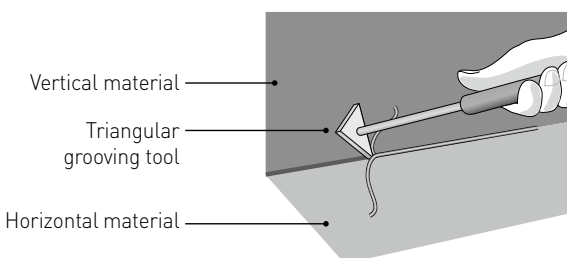
## 4. GENERAL RECOMMENDATIONS

It is recommended to use a water resistant sealant in all areas of the vehicle with a risk of water ingress and in areas where furniture fixings penetrate the substrate or mouldings.

#### USE OF CA72 WELD ROD

As ALL PVC floorcoverings have a "closed" surface it is therefore important to remove a thin layer of the top surface of the material in the angle where the CA72 is to be placed. This operation ensures full fusion with the installed material and therefore a watertight bond.

- 1) Ensure that the material installed on the vertical and horizontal sections section is flat. This provides a clean angle in which to weld the CA72.
- 2) Using the small triangular grooving tool scrape the tool over the surface of the material at the junction where the vertical and horizontal meet. This removes a very small portion of the top surface and increases the fusion between the CA72 and material. Do not apply excess force as this may damage the material by digging in too deep.



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**TARABUS**



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